

Friday, March 10, 2017 7:34:29 AM

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Reference: \_\_\_\_\_

Approvals: Process Plan: DAS 73 2-20 Date: MAR 10 2017 Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Run Start \*NR1\*

Stop \*NR2\*

[illegible]

**Work Order ID 158107****\*158107\***

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Item ID: D2372-1 Accept **\*N900040100\*** Setup Start **\*NS1\***  
Revision ID: Stop **\*NS2\***  
Item Name: Cam Lever  
Start Date: 3/10/2017 Start Qty: 30.00 **\*30\*** Cust Item ID:  
Required Date: 3/22/2017 Req'd Qty: 30.00 **\*30\*** Customer:  
Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start **\*NR1\***  
QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop **\*NR2\***

| Sequence ID/<br>Work Center ID | Operation<br>Description                        | Set Up/<br>Run Hours | Tool ID | Tool # | Plan<br>Code | Accept<br>Qty | Reject<br>Qty | Reject<br>Number | Insp.<br>Stamp  |
|--------------------------------|-------------------------------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|-----------------|
| 130                            | Identify as per dwg & Stock Location <i>W/O</i> | 0.00                 |         |        |              |               |               |                  |                 |
| <b>*130*</b>                   |                                                 |                      |         |        |              |               |               |                  |                 |
| Packaging                      | Memo                                            | 0.05                 |         |        |              | <i>30x</i>    |               |                  | <i>17/03/21</i> |
| Packaging                      |                                                 |                      |         |        |              |               |               |                  |                 |
| 140                            | QC21- Final Inspection - Work Order Release     | 0.00                 |         |        |              |               |               |                  |                 |
| <b>*140*</b>                   |                                                 |                      |         |        |              |               |               |                  |                 |
| QC                             | Memo                                            | 0.50                 |         |        |              |               |               |                  | <i>17/3/23</i>  |
| Quality Control                |                                                 |                      |         |        |              |               |               |                  |                 |

DAS  
21 MAR 21 2017  
9-89

# Picklist Print

Friday, March 10, 2017 7:34:27 AM

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Work Order ID: 158107

**\*158107\***

Parent Item: D2372-1

**\*D2372-1\***

Parent Item Name: Cam Lever

Start Date: 3/10/2017

Required Date: 3/22/2017

Start Qty: 30.00

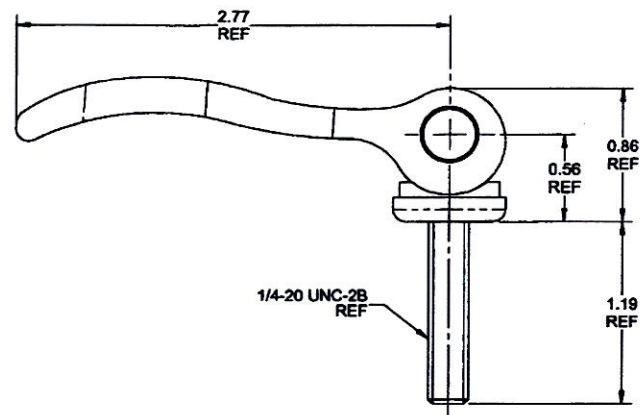
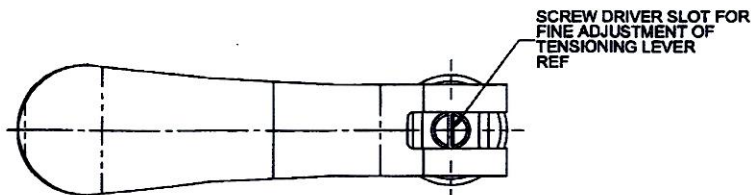
Required Qty: 30.00

Comments: IPP REV:A 12.02.07 new issue DD verf:JLM

| Component Item ID/<br>Item Name | Replacement<br>Item ID | Mfg/<br>Purch | Bin<br>Item | Primary<br>Location | Last<br>Location | Route<br>Seq ID | Unit of<br>Measure | Qty on<br>Hand | Qty per Kit | Total<br>Qty | Qty<br>Issued | Date<br>Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|
| KCL-208                         |                        | Purchased     | No          |                     |                  | 110             | Each               | 0.0000         | 1           | 30           |               |                |        |
| <b>*KCL-208*</b>                |                        |               |             |                     |                  |                 |                    |                | <b>**</b>   |              |               |                |        |
| Cam Lever                       |                        |               |             |                     |                  |                 |                    |                |             |              |               |                |        |

**30 x 80170320**

# SPECIFICATION CONTROL DRAWING



**D2372-1 CAM LEVER**

DAS  
13  
9-89

MAR 10 2017

ca w10:158084

| DART PART NUMBER | DESCRIPTION | SUPPLIER                  | SUPPLIER PART NUMBER | MATERIAL                                           | WEIGHT   |
|------------------|-------------|---------------------------|----------------------|----------------------------------------------------|----------|
| D2372-1          | CAM LEVER   | REID TOOLS (PREFERRED)    | KCL-208              | HANDLE: ALUMINUM<br>CAM WASHER: NYLON              | 0.10 lbs |
|                  |             | McMASTER-CARR (ALTERNATE) | 5720K52              | THREADED STUD, PIN, CAP<br>WASHER: STAINLESS STEEL |          |

RELEASED  
2012-02-06

## NOTES:

- 1) MATERIAL: SEE TABLE
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: SEE TABLE

|            |          |                                                                                                                                                                                                                                                                |              |
|------------|----------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------|
| DESIGN     | BW       | DART AEROSPACE LTD                                                                                                                                                                                                                                             |              |
| DRAWN      |          | HAWKESBURY, ONTARIO, CANADA                                                                                                                                                                                                                                    |              |
| CHECKED    |          | DRAWING NO.                                                                                                                                                                                                                                                    | REV. B       |
| MFG. APPR. |          | D2372                                                                                                                                                                                                                                                          | SHEET 2 OF 2 |
| APPROVED   |          | TITLE                                                                                                                                                                                                                                                          | SCALE        |
| DE APPR.   |          | QUICK RELEASE.                                                                                                                                                                                                                                                 | NTS          |
| DATE       | 12.01.31 | COPYRIGHT © 1988 BY DART AEROSPACE LTD<br>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD. |              |



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID **PO35572**

Purchase Order Date 3/13/2017

PO Print Date 3/13/2017

Page Number 1 of 3

Order From :  
ESSENTRA COMPONENTS  
P.O. BOX 9900 T-9915  
POSTAL STATION A  
TORONTO, ONTARIO M5M 2J2  
CANADA

VC-ESS001

Ship To : DART AEROSPACE LTD  
1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

MAR 13 2017

Contact Name

Vendor Phone

Ship To Contact

Ship To Phone

Ship Via: FedEx Economy collect

Ship Acct:

Buyer

Customer POID

Customer Tax # 10127-2607

Terms Net 30

Currency CAD

FOB Destination-Collect

| Line Nbr    | Reference Vendor Part Number<br>Line Comments<br>Delivery Comments | Description/<br>Mfg ID             | Req Date/<br>Taxable<br>Promise Date | CD | Req Qty/<br>Unit of<br>Measure | PO Unit Price | Extended Price |
|-------------|--------------------------------------------------------------------|------------------------------------|--------------------------------------|----|--------------------------------|---------------|----------------|
| 1           | CBL-460                                                            | Loop Sleeve                        | 3/21/2017<br>Yes<br>3/21/2017        |    | 100.00<br>Each                 | \$0.35        | \$35.00        |
| Line Total: |                                                                    |                                    |                                      |    |                                |               | \$35.00        |
| 2           | KBP-504                                                            | Hand Retractable Spring<br>Plunger | 3/21/2017<br>Yes<br>3/21/2017        |    | 6.00<br>Each                   | \$24.46       | \$146.76       |
| Line Total: |                                                                    |                                    |                                      |    |                                |               | \$146.76       |
| 3           | KCL-208                                                            | Cam Lever                          | 3/21/2017<br>Yes<br>3/21/2017        |    | 30.00<br>Each                  | \$29.32       | \$879.60       |
| Line Total: |                                                                    |                                    |                                      |    |                                |               | \$879.60       |

AS PER DWG D3801 REV. B  
B158084

AS PER DWG D2372 REV. B  
B158107

Note:

3/13/2017

SP17-03-20





Essentra Components  
2538 Speers Road, Unit 7  
Oakville, ON L6L 5K9  
Phone: 905-825-0134  
Fax: 905-825-2919  
www.essentracomponents.com

**Packing List**  
LOAD NUMBER 616401  
SID/INV 1580962  
CUSTOMER PO PO35572  
ORDER NUMBER 2323441  
CARRIER Fed Ex Ground  
SHIP DATE 03/17/17  
FOB DESCRIPTION COL

**SOLD TO 422854**  
DART AEROSPACE LTD  
1270 ABERDEEN STREET  
HAWKESBURY, ON K6A 1K7  
CANADA

**DELIVERY TO 422854**  
DART AEROSPACE LTD  
1270 ABERDEEN STREET  
HAWKESBURY, ON K6A 1K7  
CANADA

| LINE NO | PART NO.<br>DESCRIPTION                                                                                               | ORIGINAL<br>QUANTITY | QUANTITY<br>SHIPPED | CTNS | NET<br>WEIGHT | TOTAL<br>WEIGHT |
|---------|-----------------------------------------------------------------------------------------------------------------------|----------------------|---------------------|------|---------------|-----------------|
| 1       | CBL-460<br>LOOP SLEEVE<br>Z.P.COPPER LOOP SLEEVE<br>FOR 1/16" CABLE<br>Cust Order #: PO35572<br>Country Of Origin: US | 100.000              | 100.000             | 100  | .30           | 1.30            |
| 2       | KBP-504<br>3/8-24 NON-LOCKING SS PULL<br>INDEXING PLUNGER<br>Cust Order #: PO35572<br>Country Of Origin: DE           | 6.000                | 6.000               | 6    | .28           | 1.28            |
| 3       | KCL-208<br>CAM LEVER<br>2.77 SS ADJ CAM LEVER 1/4-20 X<br>1.18 STUD<br>Cust Order #: PO35572<br>Country Of Origin: DE | 30.000               | 30.000              | 30   | 4.80          | 5.80            |
| 4       | BLRS-020A                                                                                                             | 5.000                | 5.000               | 5    | .19           | 1.19            |

**Certificate of Compliance**

This is to certify that the above material shipped against your purchase order is in conformance with all known requirements, specifications and drawings in effect at the time of manufacture. All applicable physical, functional, dimensional and material test reports are on file at our facility, and may be inspected by your representative upon request.

**Richard Queer**  
Quality Assurance Manager